## **Stability Chambers**

## Characteristics

- Capacities between 1,200 L and 18,000 L, a total of about 50,000 L.
- Different ICH conditions of temperature and relative humidity:
  - -20 °C ± 5 °C
  - 5 °C ± 3 °C
  - 25 °C ± 2 °C; 60% RH ± 5% RH
  - 30 °C ± 2 °C; 65% RH ± 5% RH
  - 30 °C ± 2 °C; 75% RH ± 5% RH
  - 40 °C ± 2 °C; 75% RH ± 5% RH
- Controlled access to facilities and access to each chamber.
- Facilities monitored 24 hours/day, 365 days/year.
- Real time chamber conditions monitoring.
- · Alarm systems.
- Backup plan for chambers and monitoring systems.
- Qualification protocols, maintenance and calibration of the chambers by recognized authorities.
- Cataloging of samples according to strict procedures that ensure their traceability.









